Broschdirect

Nutouch 4.0 Blue Nitrile Powder Free Disposable Gloves

Product Type: Powder free ambidextrous non-sterile disposable glove

Product Re-order	Small	Medium	Large	X/Large
Product code	G4895S	G4895M	G4895L	G4895XL

Material specification: Acrylonitrile budadiene
Manufacturing process types: Online chlorination on donning surface and polymer coating on working surface
Colour: Blue
Texture and grip: Finger textured with light grip
Former type: E4 finger-textured former

Freedom from holes

Water Tight Test	General Inspection Level 1, AQL 4.0

Physical properties S-2 AQL 4.0

Force at Break: 6N minimum (Before and After Ageing)

Dimensions	Small	Medium	Large	X/Large
Palm width (mm)	80 ± 10	95 ± 10	110 ± 10	≥ 110
Length (mm)	240 minimum	240 minimum	240 minimum	240 minimum
Thickness (mm) palm	0.06 minimum	0.06 minimum	0.06 minimum	0.06 minimum
Thickness (mm) finger	0.07 minimum	0.07 minimum	0.07 minimum	0.07 minimum

Force At Break Test	Throughout Shelf Life	Min. 6 Newton	Min. 6 Newton	Min. 6 Newton	Min. 6 Newton

Residual Powder ASTM D6124-01

Powder Content	Samples should contain no more than 2.0mg of any filterable residue per glove

Regulatory Compliance

PPE	89/686/EEC Category I, simple design for minimal risk.

Visual Defects Acceptance Criteria and AQL Levels

Major Visual Defects
- Insect
- Torn
- Touching
- Former knocking
- Visible hole

G-1, AQL 4.0
- Mix size
- Mix Type
- Donning
- Mixed colour
- Discoloration
- Dirt/Stain ≥2.5mm²
- Sticky
- Wet look
- Lumps ≥2.5mm²
- Hair/Foreign matter

Minor Visual Defects
- Thin spots
- Stain/Dirt ≤2.5mm²
- Sticky

G-1, AQL 6.5
- Wet look
- Lump ≤2.5mm²
- Poor beading
- Double dipped

Quality Standards (ISO BS EN) Expectation

Manufacturing QMS: BS EN ISO 9001
Sampling: ISO 2859-1
CE Requirement: CE for minimal risk
Glove: BS EN 420 : Protective Gloves
Technical File Requirements & Availability: Available for inspection by Brosch direct or their notified body
Shelf life: 3 years

Glove Symbols

Latex Free

For Minimal Risk

Single Use

Lot/Batch Number

Use By Date

Date of Manufacture

Manufactured By

Packaging Recyclable

Storage Temperature

Avoid Direct Sunlight/ Fluorescent Light

Avoid Damp Storage

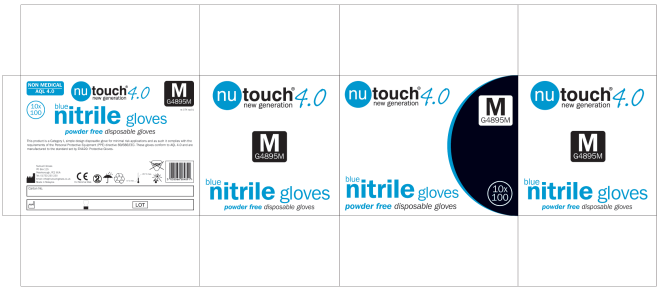
Broschdirect

Nutouch 4.0 Blue Nitrile Powder Free Disposable Gloves

Packaging

Inner Dispenser Artwork

Outer Carton Artwork



Packaging Material Specification	
Inner Dispenser	450 gsm grey back
Outer Carton	Textliner 175gsm/175gsm B-flute

Packaging Size	
Inner Dispenser Window size	237mm (L) x 117mm (W) x 78mm (H) 130mm (L) x 40mm (W)
Outer Carton	400mm (L) x 240mm (W) x 238mm (H)

Quantities	
Inner Dispenser	100 Gloves per Dispenser. Sample N=8. Acceptance criteria: ≥ 98% average quantity
Outer Carton	10 Dispensers per Carton
Pallet	500 Dispensers (10 x 50 Cartons)

Lot Numbering Requirements: Brosch direct standard LOT numbering system

Testing Requirements & Frequency:
Each size and LOT will be tested by the manufacturer to the Brosch direct specification. Shipment release will be authorised by Brosch direct QA department. Independent tests will be carried out in accordance with the Brosch direct statistical sampling plan.

Brosch direct Head Office Technical Contact Details			
Contact	Karen Gunning		
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Barcodes

Inner Dispensers

Small

Medium

Large

X/Large

Outer Cartons

Small

Medium

Large

X/Large